



February 11, 2015

Sutro Tower, Inc.  
1 La Avanzada Street  
San Francisco, CA 94131-1124

Attention: Mr. Eric Dausman

Re: **Field Evaluation of Existing  
977-Foot Self-Support Tower  
San Francisco, California  
TCI Project Number 14.082.001**

Dear Mr. Dausman,

We are pleased to submit our report on the field observation of the above referenced self-support tower.

**Authorization / Purpose:**

Tower Consultants Incorporated was retained by Sutro Tower Company to conduct a field observation of the 977-foot self-support tower. The inspection work has been performed in accordance with the requirements of the ANSI/TIA-222-G standard.

The purpose of the field observation was to visually evaluate the condition and structural integrity of the tower. A routine inspection was performed of leg C, the south face trusses, the strands and the bases and stack C above the 6<sup>th</sup> level.

The tower is located in San Francisco, California. J. Altmyer, P.E. & Y. Kabatski performed the site observations between May 2014 and November 2014.

**Field Observations:**

The inspection consisted of a tower climb and visual examination of the tower members, connections, antennas, feed lines and mounting hardware. Only those members that could be seen with binoculars and the naked eye were inspected. There are some areas on the faces and legs that were covered by skin and could not be inspected.

# Tower Consultants, Inc.

The structural elements of the tower appear to be in fair condition, with no bent members, loose bolts, short bolts or other deficiencies. However, with completion of the recommended actions below, we anticipate the elements will be improved to good condition. The structural beams at levels 2 and 3 were recently cleaned and painted. There are areas of the tower where rust has formed on the tower member surfaces. Minor to medium rust was seen on gusset plates between levels 1 and 4. We recommend that these areas be scraped and painted during the next maintenance project. Many diagonal connections to leg members have drain holes that are plugged causing standing water that will lead to rusted steel. These connections should be power washed by Sutro personnel and the drain holes unplugged and inspected next year to evaluate their condition. There are many corroded fasteners throughout the tower height. A criteria has been developed for replacing nuts or bolts. Approximately 1,000 bolts were replaced in 2014 and many others were cleaned and painted. Inspection and evaluation of the nuts and bolts should be continued in 2015. If the nuts or bolts meet the acceptance criteria specified by Simpson Gumpertz & Heger Inc. they should be painted and then evaluated in the future for additional corrosion. If the nuts or bolts do not meet the acceptance criteria then they should be replaced.

The tower skin showed no distress. The strands and guy wires are in good condition and are properly tensioned.

The tower bases are in good condition. Weld testing at the tower bases revealed no problems. The exposed surfaces of the concrete foundation at the tower base are in good condition. The tower base is properly grounded.

The climbing facilities and platforms were secure and appear to be in good condition with the exception of the kinked safety cable in leg C between levels 4 and 5. This cable is scheduled for replacement in 2015 by Sutro personnel.

The tower lighting system appears to be in good condition with some minor exceptions. All of the lighting levels are operational and synchronized. The following items were noted:

- The lighting conduits and conduit hardware are typically rusted throughout the tower height.
- A few of the junction boxes have damaged connections.
- A few the internal lights in the tower legs are missing covers and one light is broken.

The lights that are broken or are missing covers are currently being replaced by the Sutro Tower crew. The lighting system is scheduled to be replaced in 2015.

The antennas, transmission lines and associated mounting hardware appear to be in fair condition. The following items were noted and with their repair, the condition is anticipated to be improved to good:

- There are abandoned lines in some locations.
- There is a broken ground wire for a feed line in one location. This has been referred to the Sutro Tower crew for replacement.
- There are some loose feed lines that are poorly connected to the tower.

For detailed information see the attached inspection data sheets and photo logs.

# Tower Consultants, Inc.

Should you have any questions or wish to discuss any aspect of this report, please do not hesitate to contact the undersigned.

Sincerely,

Jeff Altmeyer, P.E.  
Tower Engineer  
Tower Consultants Incorporated









Photo 1.JPG  
8/25/2014





Photo 1.JPG  
8/26/2014



Photo 2.JPG  
8/26/2014



Photo 3.JPG  
8/26/2014







Photo 1.JPG  
5/23/2014

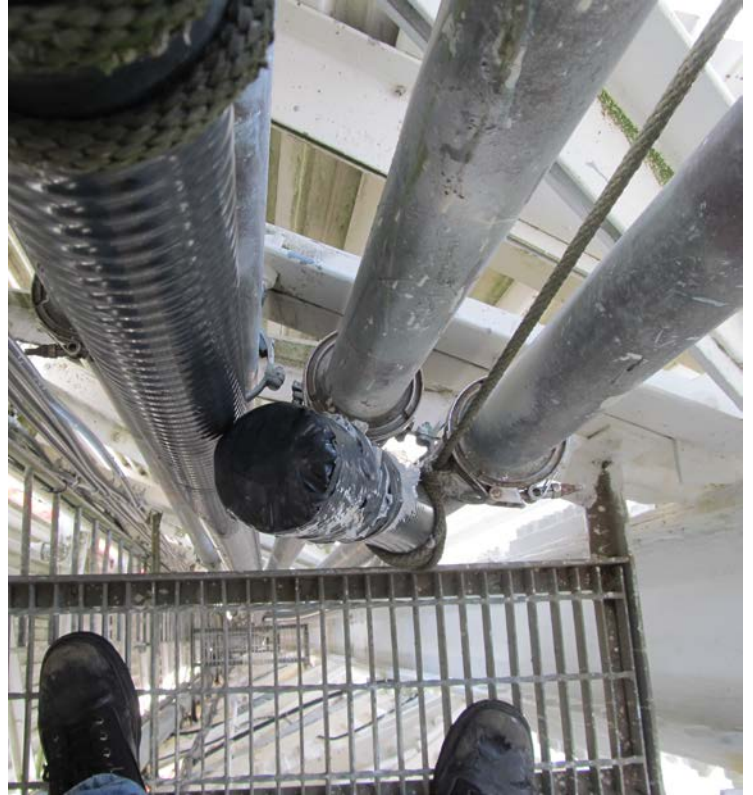


Photo 2.JPG  
5/23/2014



Photo 3.JPG  
5/23/2014



Photo 4.JPG  
5/23/2014





Photo 5.JPG  
5/23/2014



Photo 6.JPG  
5/23/2014



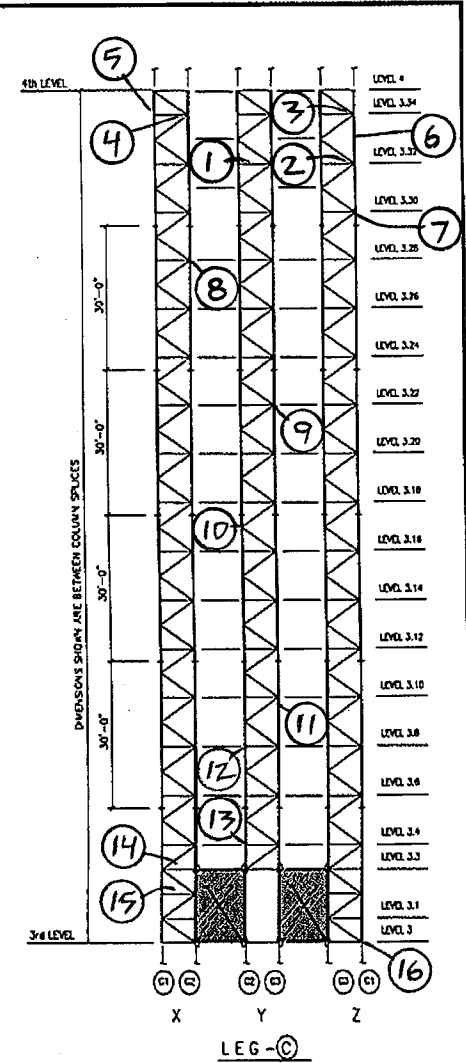
Photo 7.JPG  
5/23/2014



Photo 8.JPG  
5/23/2014

## Inspection Data Sheet: Leg C (Level 3 to Level 4)

Observ. No.	Location / Identification			Photo No.	Observation Comments	
	Column	Elevation	Item <sup>1</sup>			
1	Y-FACE	3.32	O	1	3" FLEX LINE IS ABANDONED	
2	Z-FACE	3.32	C	2	RF(1), FOR SKIN SUPPORT	
3	C1	3.34	C	3	RF(1), LEG BOLT	
4	C2	3.34	C	4	RF(1), GUSSET TO LEG BOLT	
5	C1	3.34	C	5	RF(5), GUSSET TO LEG CONNECTION	
6	CENTER	3.33	O	6	RUST ON LIGHT CONDUIT	
7	Z-FACE	3.30	O	7	ABANDONED 1/4" CABLE	
8	C2	3.28	C	8	RF(3), LEG SPLICE	
9	Y-FACE	3.22	C	9	RF(1) AND RUSTED SPOT ON LEG	
10	Y-FACE	3.17	D	10	RUST ON DIAGONAL GUSSET	
11	C3	3.10	L	11	RUST ON LEG	
12	Y-FACE	3-4	H	12	RUST ON SKIN SUPPORT ANGLE	
13	Y-FACE	3.4	D	13	RUST ON DIAGONAL GUSSET	
14	X-FACE	3.3	O	14	COVER IS MISSING FOR LIGHT	
15	X-FACE	3.2	O	15	BROKEN LIGHT & LIGHT COVER	
16	Z-FACE	3	O	16	BROKEN GROUND FOR 1 5/8" LINE	
<b>Sutro Tower</b>					Signature: _____	Page: <u>1</u> of <u>1</u>
<b>San Francisco, CA</b>					File: _____	Date: <u>11/9/15</u>



<sup>1</sup> Item designation: L=leg member, D=diagonal, H=horizontal, C=connection, O=others





Photo 01.JPG  
6/18/2014



Photo 02.JPG  
6/18/2014



Photo 03.JPG  
6/18/2014



Photo 04.JPG  
6/18/2014





Photo 05.JPG  
6/18/2014



Photo 06.JPG  
6/18/2014



Photo 07.JPG  
6/18/2014



Photo 08.JPG  
6/18/2014





Photo 09.JPG  
6/18/2014



Photo 10.JPG  
6/18/2014



Photo 11.JPG  
6/18/2014



Photo 12.JPG  
6/18/2014





Photo 13.JPG  
6/18/2014



Photo 14.JPG  
6/18/2014



Photo 15.JPG  
6/18/2014

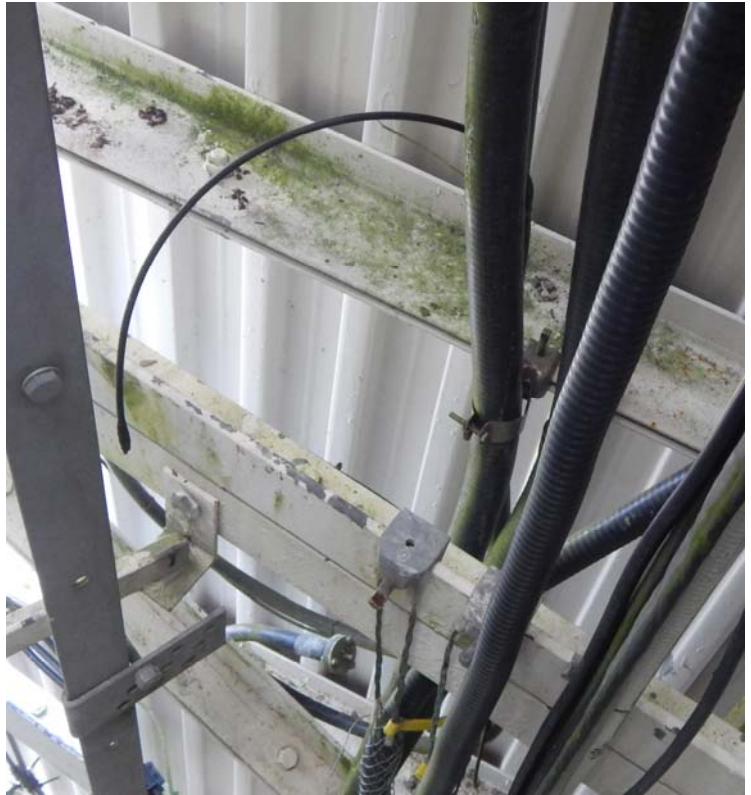
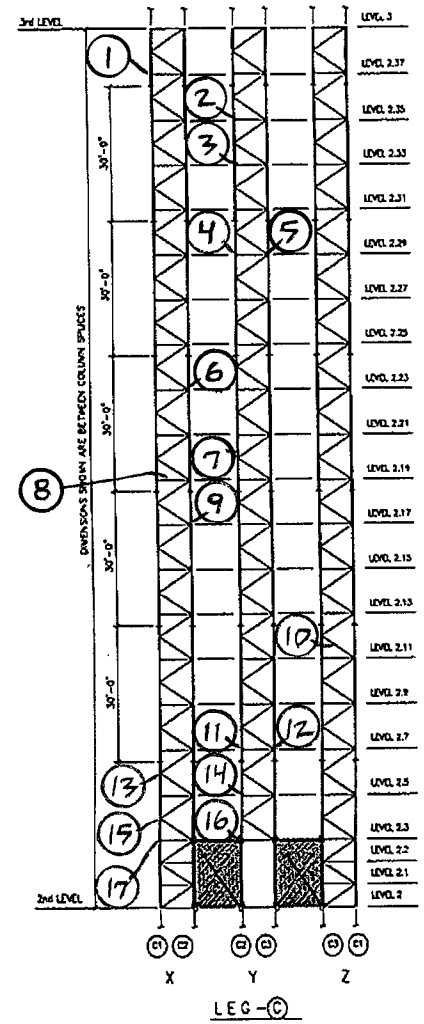


Photo 16.JPG  
6/18/2014

## Inspection Data Sheet: Leg C (Level 2 to Level 3)

Observ. No.	Location / Identification			Photo No.	Observation Comments
	Column	Elevation	Item <sup>1</sup>		
1	C1	2.37	C	1	RF(6), LEG BOLTS
2	C2	2.35	C	2	RF(10), LEG BOLTS
3	C2	2.33	L	3	RUST ON LEG
4	C2	2.29	C	4	RF(10), LEG BOLTS
5	C3	2.29	L	5	RUST ON LEG
6	C2	2.23	C	6	RF(10), LEG BOLTS
7	C2	2.20	L	7	RUST ON GUSSET PLATE
8	X-FACE	2.19	O	8	JUNCTION BOX HAS DAMAGED CONNECTORS
9	C2	2.17	C	9	RF(9), LEG BOLTS
10	Z-FACE	2.12	C	10	RF(1), DIAGONAL BOLT
11	C2	2.7	L	11	RUST ON GUSSET
12	C3	2.7	L	12	RUST ON GUSSET
13	C1	2.6	L	13	RUST ON GUSSET
14	C2	2.5	L	14	RUST ON GUSSET
15	C1	2.4	L	15	RUST ON GUSSET
16	C2	2.3	L	16	RUST ON GUSSET
17	C1	2.3	L	17	MINOR RUST ON LEG
<b>Sutro Tower</b>				Signature: _____	Page: <u>1</u> of <u>2</u>
<b>San Francisco, CA</b>				File: _____	Date: <u>1/9/15</u>



<sup>1</sup> Item designation: L=leg member, D=diagonal, H=horizontal, C=connection, O=others







Photo 01.JPG  
7/11/2014



Photo 02.JPG  
7/11/2014



Photo 03.JPG  
7/11/2014



Photo 04.JPG  
7/11/2014





Photo 05.JPG  
7/11/2014

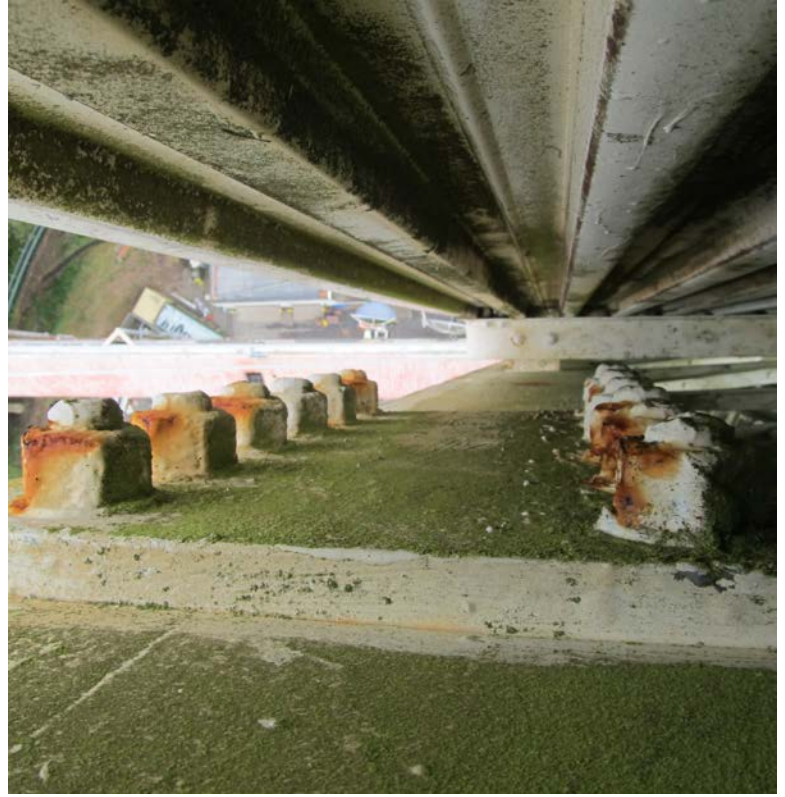


Photo 06.JPG  
7/11/2014



Photo 07.JPG  
7/11/2014



Photo 08.JPG  
7/11/2014





Photo 09.JPG  
7/11/2014



Photo 10.JPG  
7/11/2014



Photo 11.JPG  
7/11/2014



Photo 12.JPG  
7/11/2014





Photo 13.JPG  
7/11/2014



Photo 14.JPG  
7/11/2014



Photo 15.JPG  
7/11/2014



Photo 16.JPG  
7/11/2014



Photo 17.JPG  
7/11/2014





Photo 18.JPG  
7/11/2014



Photo 19.JPG  
7/11/2014

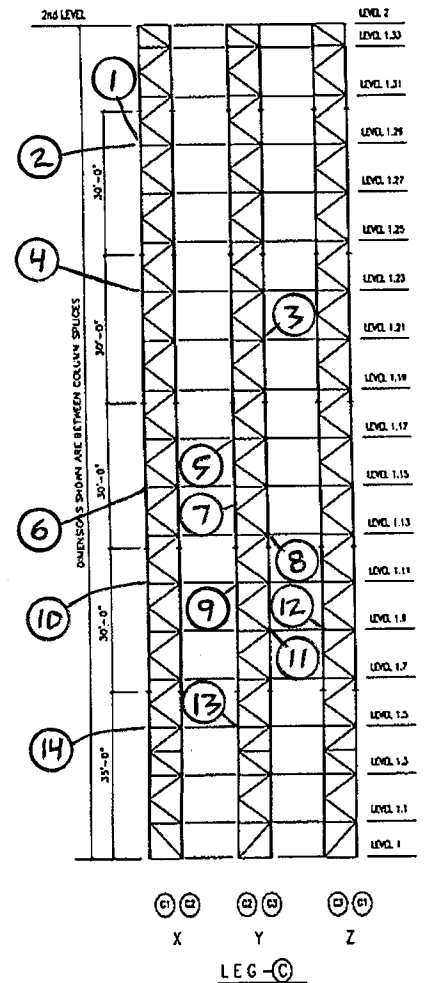


Photo 20.JPG  
7/11/2014

Leg C (Level 2 to Level 3)

## Inspection Data Sheet: Leg C (Level 1 to Level 2)

Observ. No.	Location / Identification			Photo No.	Observation Comments
	Column	Elevation	Item <sup>1</sup>		
1	C1	1.29	C	1	RF(3), LEG BOLTS
2	C1	1.29	L	2	RUST ON GUSSET PLATE
3	C3	1.21	L	3	MINOR RUST ON GUSSET PLATE
4	C1	1.23	C	4	RF(2), LEG BOLTS
5	Y-FACE	1.17	O	5	RUSTED CONDUIT
6	C1	1.15	L	6	RUSTED GUSSET
7	Y-FACE	1.14	C	7	RF(1), DIAGONAL BOLT
8	C3	1.13	L	8	RUST ON GUSSET
9	C2	1.11	C	9	RF(4), LEG BOLTS
10	C1	1.11	L	10	RUST ON GUSSET
11	C3	1.9	C	11	RF(3), DIAGONAL BOLTS
12	C3	1.9	L	12	RUSTED GUSSET PLATE
13	C2	1.5	C	13	RF(4), LEG BOLTS
14	C1	1.5	L	14	RUSTED GUSSET PLATE
<b>Sutro Tower</b>				Signature: _____	Page: <u>1</u> of <u>1</u>
<b>San Francisco, CA</b>				File: _____	Date: <u>1/9/15</u>



<sup>1</sup> Item designation: L=leg member, D=diagonal, H=horizontal, C=connection, O=others





Photo 01.JPG  
7/11/2014



Photo 02.JPG  
7/11/2014



Photo 03.JPG  
7/11/2014

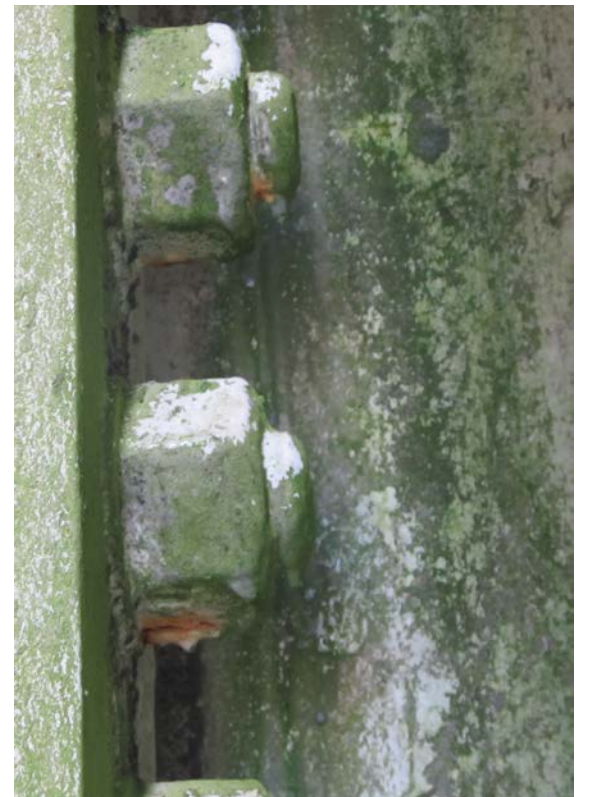


Photo 04.JPG  
7/11/2014





Photo 05.JPG  
7/11/2014

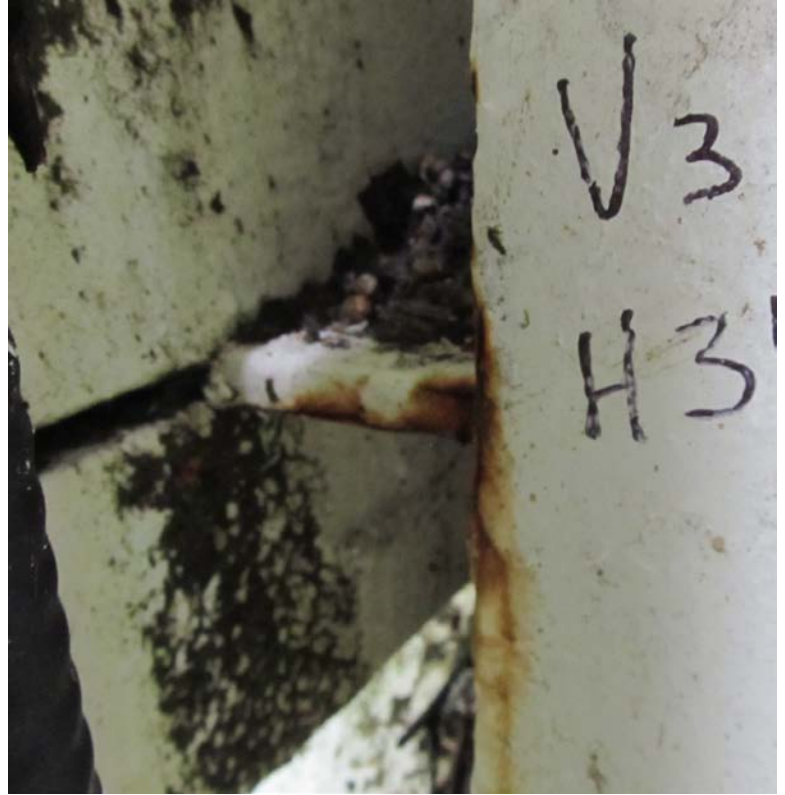


Photo 06.JPG  
7/11/2014



Photo 07.JPG  
7/11/2014



Photo 08.JPG  
7/11/2014





Photo 09.JPG  
7/11/2014



Photo 10.JPG  
7/11/2014



Photo 11.JPG  
7/11/2014



Photo 12.JPG  
7/11/2014





Photo 13.JPG  
7/11/2014



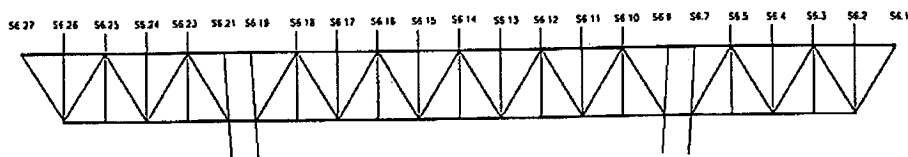
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7/11/2014



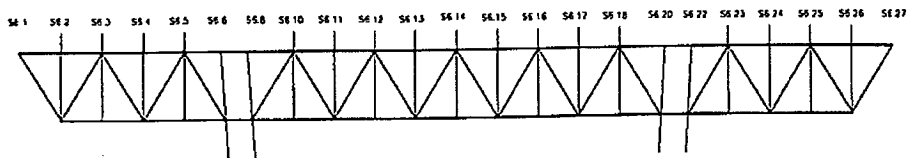
# Inspection Data Sheet: South Truss (Level 6)

Observ. No.	Location / Identification			Photo No.	Inspection Comments
	Chord <sup>1</sup>	Horiz. Location	Item <sup>2</sup>		
					NO DISTRESS NOTED FOR THE CHORDS BECAUSE THEY WERE RECENTLY CLEANED AND PAINTED
<b>Sutro Tower</b>				Signature: _____	Page: <u>1</u> of <u>1</u>
<b>San Francisco, CA</b>				File: _____	Date: <u>11/9/15</u>

<sup>1</sup> Chord member designation: OU = outer upper, OL = outer lower, IU = inner upper, and IL = inner lower  
<sup>2</sup> Item designation: H = horizontal, V = vertical, D = diagonal, C = connection, O = others



SOUTH FACE  
(VIEW TO INSIDE)



SOUTH FACE  
(VIEW TO OUTSIDE)





Photo 01.JPG  
8/27/2014

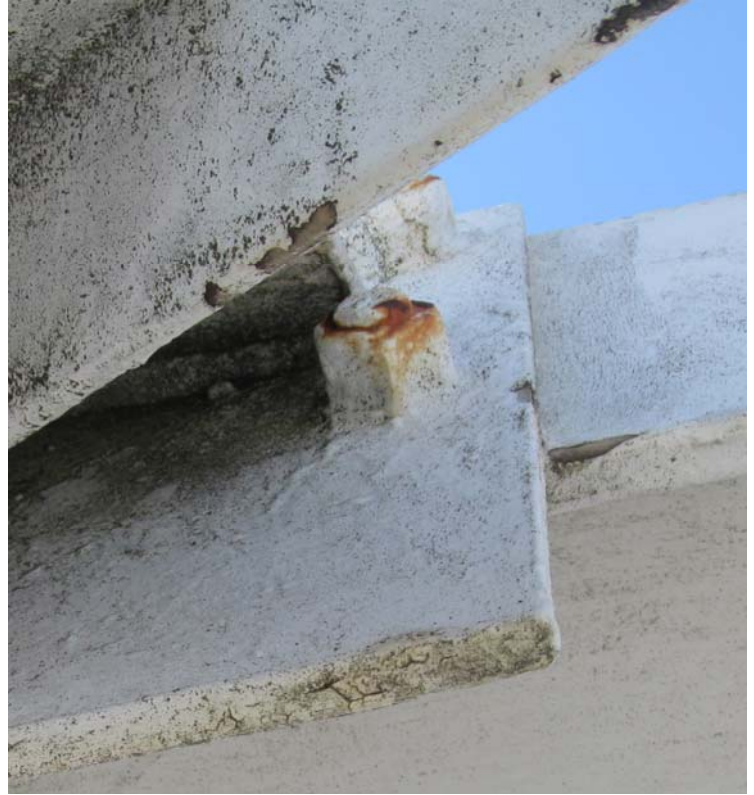


Photo 02.JPG  
8/27/2014



Photo 03.JPG  
8/27/2014

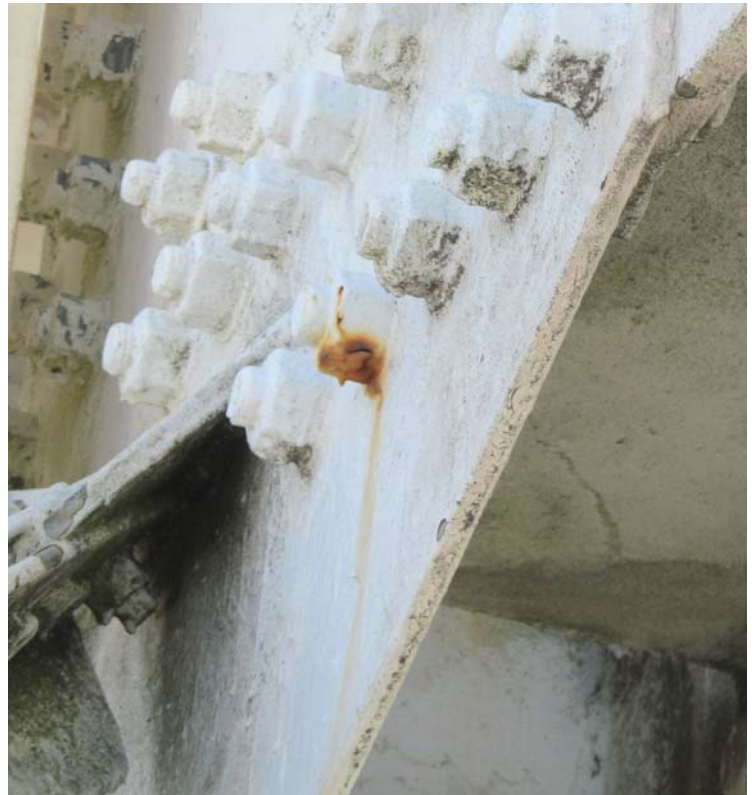


Photo 04.JPG  
8/27/2014

# Inspection Data Sheet: South Truss (Level 4)

Observ. No.	Location / Identification			Photo No.	Inspection Comments
	Chord <sup>1</sup>	Horiz. Location	Item <sup>2</sup>		
1	U	4.7	C	1	RF(2)
2	U	4.65	H	2	RUST ON BEAM
3	V	4.7	V	3	RUST ON LEG
4	U	4.6	C	4	RF(2)
5	U	4.5	H	5	RUST ON BEAM
6	U	4.5	C	6	RF(14)
7	D	4.45	D	7	RUST ON BEAM
8	U	4.45	H	8	RUST ON BEAM
9	V	4.4	V	9	RUST ON BEAM
10	U	4.4	C	10	RF(5)
11	U	4.35	H	11	RUST ON BEAM
12	L	4.3	H	12	RUST ON BEAM
13	U	4.3	C	13	RF(17)
14	D	4.25	D	14	RUST ON BEAM
15	U	4.25	H	15	RUST ON BEAM

<b>Sutro Tower</b>	Signature: _____	Page: <u>1</u> of <u>2</u>
<b>San Francisco, CA</b>	File: _____	Date: <u>11/9/15</u>

<sup>1</sup> Chord member designation: OU=outer upper, OL=outer lower, IU=inner upper, and IL=inner lower

<sup>2</sup> Item designation: H=horizontal, V=vertical, D=diagonal, C=connection, O=others  
 U=UPPER M=MIDDLE L=LOWER

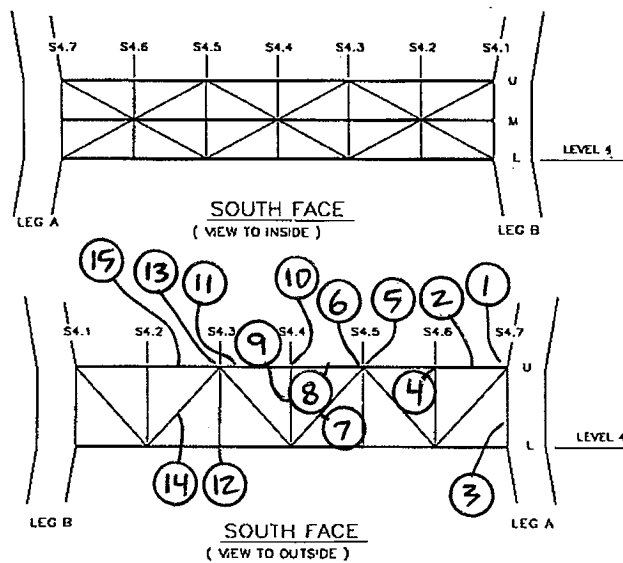








Photo 01.JPG  
9/23/2014



Photo 02.JPG  
9/23/2014



Photo 03.JPG  
9/23/2014



Photo 04.JPG  
9/23/2014



Photo 05.JPG  
9/23/2014



Photo 06.JPG  
9/23/2014



Photo 07.JPG  
9/23/2014



Photo 08.JPG  
9/23/2014





Photo 09.JPG  
9/23/2014

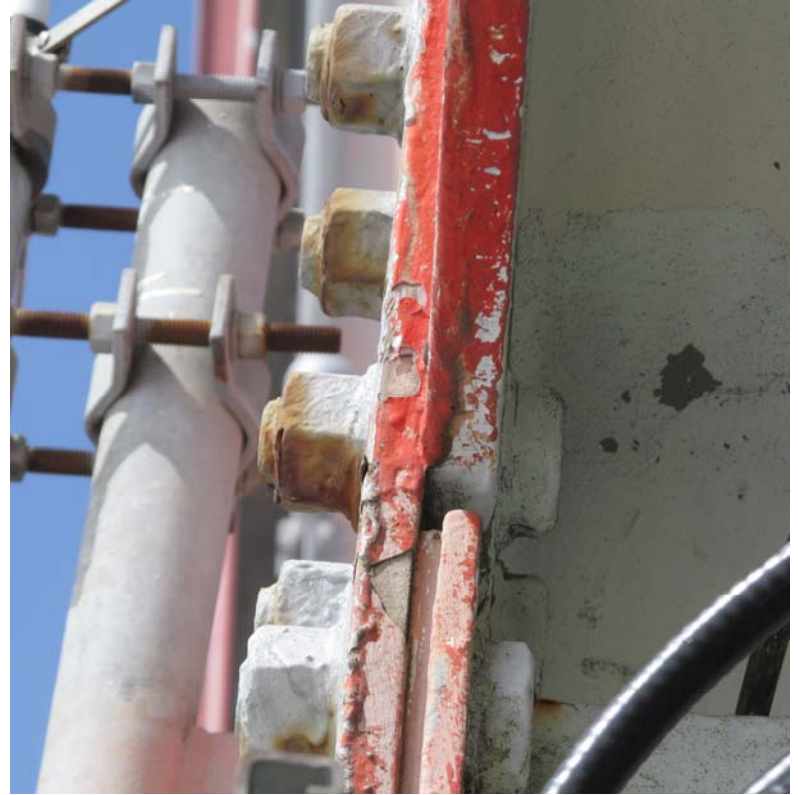


Photo 10.JPG  
9/23/2014



Photo 11.JPG  
9/23/2014



Photo 12.JPG  
9/23/2014





Photo 13.JPG  
9/23/2014



Photo 14.JPG  
9/23/2014



Photo 15.JPG  
9/23/2014

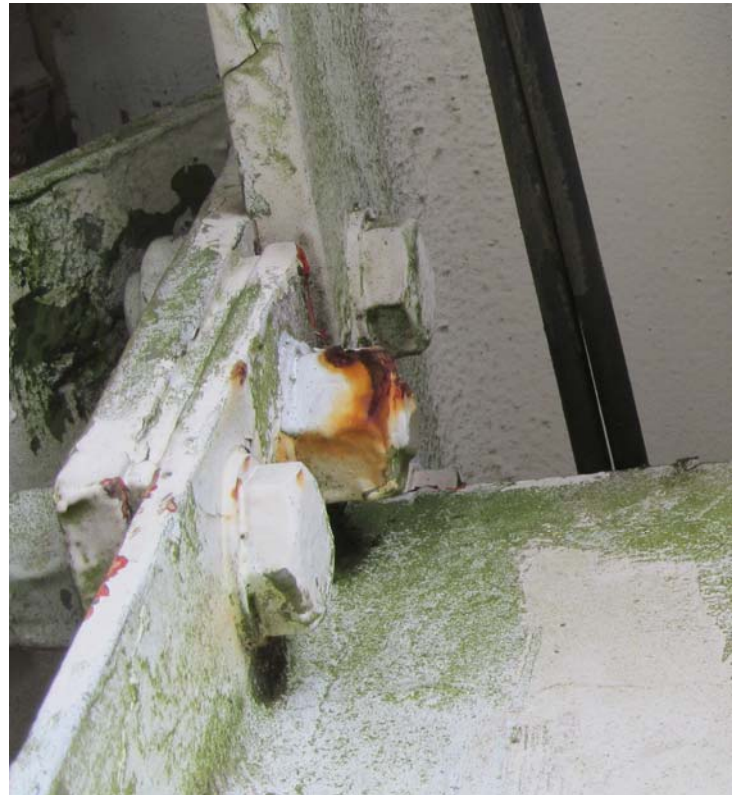


Photo 16.JPG  
9/23/2014





Photo 17.JPG  
9/23/2014

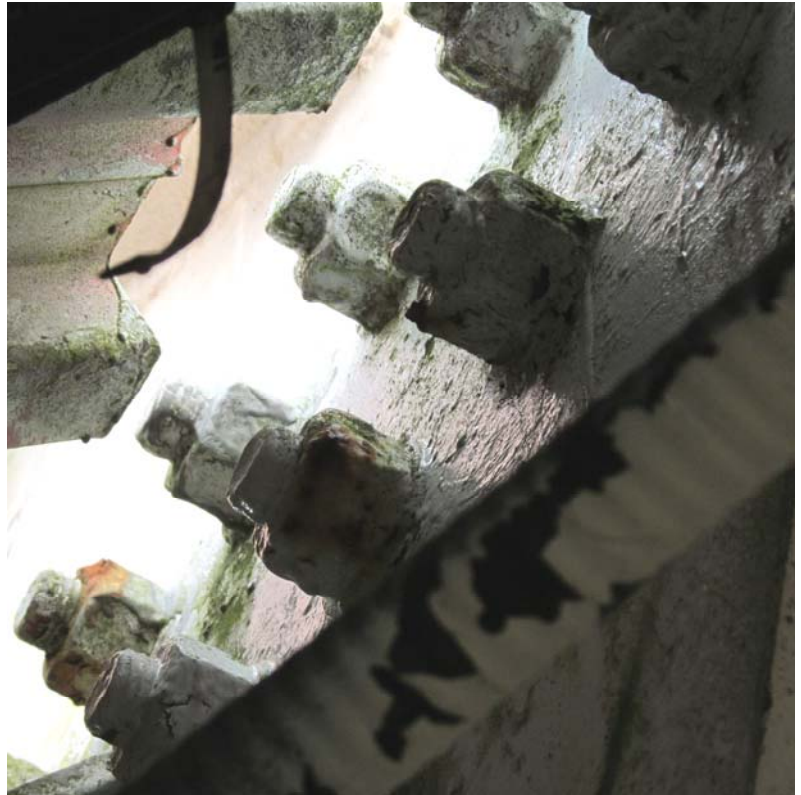


Photo 18.JPG  
9/23/2014



Photo 19.JPG  
9/23/2014



Photo 20.JPG  
9/23/2014

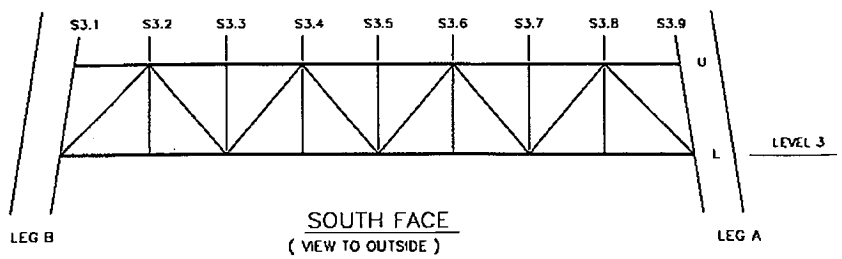
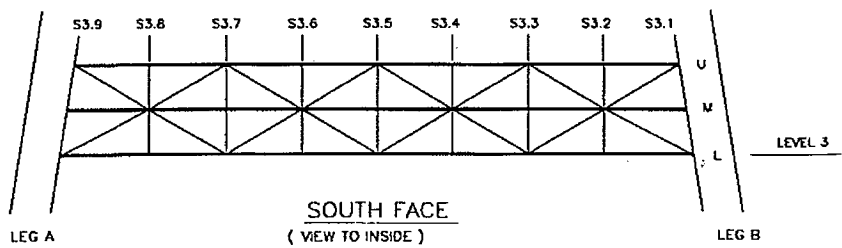


Photo 21.JPG  
9/23/2014

# Inspection Data Sheet: South Truss (Level 3)

Observ. No.	Location / Identification			Photo No.	Inspection Comments
	Chord <sup>1</sup>	Horiz. Location	Item <sup>2</sup>		
					NO DISTRESS NOTED FOR THE CHORDS BECAUSE THEY WERE RECENTLY CLEANED AND PAINTED
<b>Sutro Tower</b>				Signature: _____	Page: <u>1</u> of <u>1</u>
<b>San Francisco, CA</b>				File: _____	Date: <u>11/9/15</u>

<sup>1</sup> Chord member designation: OU=outer upper, OL=outer lower, IU=inner upper, and IL=inner lower  
<sup>2</sup> Item designation: H=horizontal, V=vertical, D=diagonal, C=connection, O=others











**CONSOLIDATED ENGINEERING LABORATORIES  
INSPECTION/TESTING REPORT**



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**INSPECTION/TESTING REPORT**

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**Date Of Issue:** 9/2/2014

**RE:** 2013 Bolt Replacement  
1 La Avanzada Street  
San Francisco, CA 94131

**Permit** NA  
**CEL#** 1027917

**Inspection Date(s):** 8/11/2014 - 8/14/2014

**Location:** Jobsite

**Report #** 0815Field

**Inspector(s):** Arturo Lozano, John Hyslop

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**NDE (MT) / FIELD WELDING**

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On the above dates, our representatives inspected the referenced project.

Please refer to the attached reports for details and locations of our testing and/or inspection services for the above noted dates.

Note: On 08/14/14, John Hyslop inspected repair at Tower A/Column B (column to base plate) that was previously rejected (MT) by CEL's Josefina Sigmon on 08/12/14. This previously reported reject has been re-inspected and is now acceptable.

Work final inspected was in compliance with approved plans and specifications, and as noted.

**CC: Enclosures (5)**

Tower Consulting, Inc. (ER)  
Sutro Tower, Inc. (ER)  
SGH, Inc. (ER)

**Reviewing Engineer: Chris Kavalaris, PE**



# Certified Report of Non-Destructive Examination

Customer				Date 08/11/2014		Day Monday			
Address 1 La Avanzada Street, San Francisco, CA 94131				Lab No.					
Job or Project Location			PO No		Plan or DWG No.				
Surface Condition		Heat No.	Heat Treat <input type="radio"/> Before <input type="radio"/> After <input type="radio"/> N/A		Type of Material		Temp of Material		
Type of Examination <input type="radio"/> UT <input checked="" type="radio"/> M <input type="radio"/> PT	Examination Standard		Acceptance Standard		Date				
ULTRASONIC EXAMINATION									
Equipment	Serial No.	Transducer Type		Transducer Size	Trans. Frequency	Search Beam Angle			
Sensitivity Level	Test Block	Method Used		Scanning Method	Sensitivity Level	Couplant			
MAGNETIC PARTICLE EXAMINATION									
Equipment probe	<input type="checkbox"/> Wet <input type="checkbox"/> Visible	<input checked="" type="checkbox"/> Dry <input type="checkbox"/> Fluorescent	<input checked="" type="checkbox"/> AC <input type="checkbox"/> Rectified	<input type="checkbox"/> DC	Amperage 6	Prod Spacing 5" <input checked="" type="checkbox"/> Head <input type="checkbox"/> Coil	Particles - Color Red		
LIQUID PENETRANT EXAMINATION									
Method	Penetrant		Cleaner		Emulsifier		Developer		Dev Time
	Brand No.	Batch No.	Dwell Time	Brand No.	Batch No.	Brand No.	Batch No.	Emul Time	
Part No.	Total Length Examined		Type of Work		No. Items Accepted		No. Items Rejected		<input type="checkbox"/> Wet <input type="checkbox"/> Dry <input type="checkbox"/> Non-Aqueous
	Ft	In	<input type="checkbox"/> New	<input type="checkbox"/> Repair					
TYPE OF DEFECTS CODE									
C - Cracks	P - Porosity	NF - Non-Fusion	LI - Linear Indication	S - Slag	LA - Lamination	OTHER - Specify			

PC # S/N	ACC	REJ	Defect Code	Remarks	PC # S/N	ACC	REJ	Defect Code	Remarks
leg C -1	X		0		Leg C 2				
13 welds	X		0	east side of column	11 welds	X		0	east side of column
7 welds	X		0	north side of column	7 welds	X		0	north side of column
11 welds	X		0	west side of column	11 welds	X		0	west side of column
7 welds	X		0	south side of column	7 welds	X		0	south side of column

Technician

Print Name/Title

Asst. Technician

Print Name/Title

Witness

# Structural Steel Welding/NDE

Project Name **2013 Bolt Replacement** DSA File #

CEL Project # **1027917** DSA Appl #

Project Location **1 La Avanzada Street, San Francisco, CA 94131** LEA #

Contractor  OSHPD #

Date **08/13/2014** Day **Wednesday** IR #  Permit/App # **NA**

Work at:  Shop  Jobsite      Type of work:  Structural Steel  NDT

**For shop inspections:**

Shop Name:

Address:

Reported to (Name): **Terry** Company: **Sutro Towers**

**NDE (UT-MT-PT)** Performed:  Ultrasonic  Magnetic Particle  PT

Exams on  Complete  Partial penetration  Fillet welds

NDT testing was performed at: **4** connections with a total of **72** welds inspected with **0** rejectable indications.

Rejectable indications were detected at: **NA**

retests were performed on repaired welds and  rejectable indications were detected.

Retest of repaired welds was performed at:


Piece No./Locations	NDE Type	Accept/Reject	Repaired/Reinspected	Status	Remarks
<b>Column C</b>	<b>MT</b>	<b>Accept</b>		<b>Complete</b>	<b>Column C Base 2 sides</b>
<b>Column B</b>	<b>MT</b>	<b>Accept</b>		<b>Complete</b>	<b>Column a,b,c. all on 4 sides</b>

This Work **Was** INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE **CITY** APPROVED DOCUMENTS

The Work Inspected **Met** THE REQUIREMENTS OF THE **CITY** APPROVED DOCUMENTS

Material Sampling **Was** PERFORMED IN ACCORDANCE WITH THE **CITY** APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector  Date **8/13/2014**

Print Name/Title **John Hyslop**

Certification #: **5057109**



# Structural Steel Welding

Project Name **2013 Bolt Replacement** DSA File #

CEL Project # **1027917** DSA Appl #

Project Location **1 La Avanzada Street, San Francisco, CA 94131** LEA #

Contractor  OSHPD #

Date **08/14/2014** Day **Thursday** IR #  Permit/App'l # **NA**

Drawing No. **NA** Detail No. **NA** Other **FEILD Repair**

Work at:  Shop  Jobsite      Type of work:  Structural Steel

**For shop inspections:**

Shop Name:       Reported to (Name): **Terry**

Address:       Company: **Sutro Tower**

**Material Identification**

Collected       Checked mill certificates      Sampled:

Verified:  Welder qualification       Procedure qualification       Weld procedure specification

Visually inspected the:  In progress      Welding performed by:

Completed      Qualified welders using: **SMAW**

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SMAW  Filler Metal Type(s) E **8018**      SAW  Filler Metal Type(s) E

FCAW  Filler Metal Type(s) E       GMAW  Filler Metal Type(s) E

Other  Fillet Metal Type(s) E        Verified proper electrode storage.

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Preheat temperature maintained  at **NA**       Maintained per WPS requirements

Maintained per AWS D1.1

**Weldments consisted of**

Groove welds       Complete penetration       Partial penetration       Flare-bevel

Fillet welds:  single-pass       multi-pass       Direct       Indirect butt splice on reinforcing steel

Other

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For:  Base plate       Gusset plate       Connection plate       Moment plate       Plate-to-plate Splices

Stiffener plate       Reinforcing steel       Brackets       Bent plate       Beam to column connections

Other: **Column to Base Plate**

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at:  Wide flange columns       Wide flange beams       Tube steel columns       Tube steel beams       Embeds

Beam to column       Girder to column       Column to column splice       Chord bar splices

Diagonal brace to        Angle to

Studs to        Other

**Metal Deck/ Studs**

Inspected on metal decking

Arc spot welds       Stitch welds       Shear studs       Button punch

# Structural Steel Welding

**Report Summary**

Refer to the attached:  Field Inspection Record     Member Completion Record     Material Identification Record

Work inspected was:  Completed     In progress     Pending approval     W.I.P. punch list

Non-compliance report was left with contractor

Items were reinspected and     Accepted     Remain in progress

See the attached  Punch list     Non-compliance    Item #

Issues/Problems?  Yes     No

Notified:

Company Name:

**Notes/Comments**

This Work  INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE  APPROVED DOCUMENTS

The Work Inspected  THE REQUIREMENTS OF THE  APPROVED DOCUMENTS

Material Sampling  PERFORMED IN ACCORDANCE WITH THE  APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector

Date

Print Name/Title

Certification #:

# Field Inspection Record

Project Name **2013 Bolt Replacement**

DSA File #

CEL Project # **1027917**

DSA Appl #

Project Location **1 La Avanzada Street, San Francisco, CA 94131**

LEA #

Contractor

OSHPD #

Date **08/14/2014**

Day **Thursday**

IR #

Permit/App# **NA**

Field Inspection

Note: Use separate line for each rejected weld.  
Upon reinspection, if weld is rejected, list weld as a new rejected weld.

Weld/Connection Type				Member/Joint Type				N.D.E.					
CP	Complete Penetration Groove Weld	HSB	High Strength SC Bolt	PC	Plate to Column	TA	Tube Steel to Angle	TB	Tube Steel to Beam	RLS	Rebar Lap Splice	VT	Visual
PP	Partial Penetration Groove Weld	S	Stitch Weld	PB	Plate to Beam	TB	Tube Steel to Beam	GB	Gusset Plate to Beam	IRS	Indirect Rebar Splice	UT	Ultrasonic Testing
FB	Flare Bevel Groove Weld	BG	Backgouge	PP	Plate to Plate	TS	Tube Steel to Tube Steel	GC	Gusset to Column	DRS	Direct Rebar Splice	MT	Magnetic Particle Testing
FW	Fillet Weld			BC	Beam to Column	DD	Deck to Deck					DT	Dye Penetrant Testing
AS	Arc Spot Weld			CC	Column to Column	DB	Deck to Beam					RT	Radiographic Testing
SS	Steel Stud			BB	Beam to Beam	SD	Stud to Beam/Deck					TT	Torque Testing
								PreC	Precast Connections				
								MSF/D	Metal Stud Framing/Drywall				

Level	Weld/Connection Type	Member/Joint Type	Locations	Visual	NDE Type	Accept/Reject	Repaired/Reinspected	Status	Remarks
<b>1</b>	<b>FW</b>	<b>P-P</b>	<b>Tower A, Column B</b>	<b>Yes</b>		<b>Accept</b>		<b>Comp</b>	<b>Column to Base Plate Repair</b>

Notes/Comments:

This Work **Was**  INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE **CITY**  APPROVED DOCUMENTS

The Work Inspected **Met**  THE REQUIREMENTS OF THE **CITY**  APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector

Date **8/14/2014**

Print Name/Title **John Hyslop**

Certification #: **5057109**



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**INSPECTION/TESTING REPORT**

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**Date Of Issue:** 8/18/2014

**RE:** 2013 Bolt Replacement  
1 La Avanzada Street  
San Francisco, CA 94131

**Permit** NA  
**CEL#** 1027917

**Inspection Date(s):** 7/25/2014

**Location:** Jobsite

**Report #** 0725Field

**Inspector(s):** Juanita Barron

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**HIGH STRENGTH BOLTING (REPLACEMENT VERIFICATION)**

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On the above date, our representative inspected the referenced project.

Please refer to the attached report for details.

**CC: Enclosures (1)**

Tower Consulting, Inc. (ER)  
Sutro Tower, Inc. (ER)  
SGH, Inc. (ER)

**Reviewing Engineer: Chris Kavalaris, PE**



# Special Inspection Report

Project Name <input type="text" value="2013 Bolt Replacement"/>	DSA File # <input type="text"/>
CEL Project # <input type="text" value="1027917"/>	DSA Appl # <input type="text"/>
Project Location <input type="text" value="1 La Avanzada Street, San Francisco, CA 94131"/>	LEA # <input type="text"/>
Contractor <input type="text" value="Tower King"/>	OSHPD # <input type="text"/>
Date <input type="text" value="07/25/2014"/> <input type="text" value="Friday"/>	IR # <input type="text"/>
	Permit/App # <input type="text" value="NA"/>

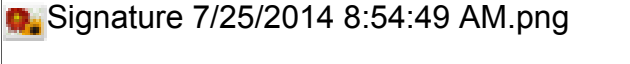
**Type of Inspection:**

- |  |   |   |  |  |
|--|---|---|--|--|
| <input type="checkbox"/> Engineered Fill | <input type="checkbox"/> Prestressed Concrete | <input checked="" type="checkbox"/> High Strength Bolting | <input type="checkbox"/> Concrete Placement/Sampling | <input type="checkbox"/> Reinforcing Steel Placement |
| <input type="checkbox"/> Foundation      | <input type="checkbox"/> Shotcrete            | <input type="checkbox"/> Rebar Sample/Tag/I.D.            | <input type="checkbox"/> Material I.D.               | <input type="checkbox"/> Anchor Bolts                |
| <input type="checkbox"/> Batch Plant     | <input type="checkbox"/> Masonry (Hollow)     | <input type="checkbox"/> Masonry (Veneer)                 | <input type="checkbox"/> Anchor/Dowel Install        | <input type="checkbox"/> Fireproofing                |
| <input type="checkbox"/> Proofload       | <input type="checkbox"/> Welding/Shop/Field   | <input type="checkbox"/> NDE (UT/MT/PT)                   | <input type="text"/>                                 | <input type="text"/>                                 |
| <input type="checkbox"/> Verified WPS    | <input type="text"/>                          | <input type="text"/>                                      | <input type="text"/>                                 | <input type="text"/>                                 |

Notes/ Comments: Arrived on site as scheduled and met Terry Schradar with Tower King.  
 Observed (1) 1 1/4" dia. x 5 1/2" A490 HS bolt installed as replacement, turn of nut method with no match marking at level 3 bottom core of AC face at C leg. No mill certifications nor specifications available on site.

This Work  INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE  APPROVED DOCUMENTS  
 The Work Inspected  THE REQUIREMENTS OF THE  APPROVED DOCUMENTS  
 Material Sampling  PERFORMED IN ACCORDANCE WITH THE  APPROVED DOCUMENTS

CC: Project Architect  
 Structural Engineer  
 Project Inspector  
 DSA Regional Office  
 School District

Signature of Special Inspector  Date

Print Name/Title

Certification #:



CONSOLIDATED ENGINEERING  
LABORATORIES

7/9/2014

Sutro Tower, Inc. (E)  
Eric Dausman  
1 La Avanzada Street  
San Francisco, CA 94131

**RE: 2013 Bolt Replacement  
1 La Avanzada Street  
San Francisco, CA 94131**

**Inspection Date: 06/18/14  
Location: Jobsite  
Inspector: M. Haynes  
Report #: 0620Field**

**CEL#: 1027917**

**HIGH STRENGTH BOLTING INSPECTION REPORT**

On the above date, our representative inspected the referenced project.

Please refer to the attached reports for details and locations of our testing and/or inspection services for the above noted date.

Work inspected was in compliance with approved plans and specifications.

**REVIEWING ENGINEER: CHRIS KAVALARIS, R.C.E.**

CC:  
Sutro Tower, Inc. (E)  
SGH, Inc. (E)



Tower Consulting, Inc. (E)

Enclosures (2)

All reports are submitted as the confidential property of our clients. Publication of statements, conclusions, or extracts is reserved pending our written approval.





DSA FILE#	
DSA APPL#	
LEA#	
OSHPD#	
PERMIT/APPL#	

# HIGH STRENGTH BOLTING

Page 1 of 2

Project Name:	2013 bolt replacement	Testing/Inspection Date(s): 2014-06-18
CEL Project#:	1027917	
Project Location:	1 La Avendaza st San Francisco ca	
Contractor:		

Drawing No.: \_\_\_\_\_ Detail No.: \_\_\_\_\_ Other: \_\_\_\_\_

Work at:  Shop  Jobsite

**For shop inspections:**

Shop Name: \_\_\_\_\_

Address: \_\_\_\_\_

**Material Identification:**

Collected  Checked Mill Certificates

Sampled: \_\_\_\_\_

Reported to (Name): Allen Company: \_\_\_\_\_

- Verified the use of specified high strength bolts, nuts and washers
- Verified installation equipment and bolts using a Skidmore-Wilhelm tension measuring device
- Verified minimum required pretension
- Monitored installation and tightening of bolts using:
  - Turn-of-the-nut
  - Direct tension indicator washers
  - Calibrated wrench
  - Alternative design bolts
  - Applied inspection torque with calibrated wrench of: \_\_\_\_\_
  - A total of 10% or 2 per connection were tested
- Retest of loose bolts was satisfactory
- Loose bolts were identified and reported to the contractor
- Refer to the attached for HSB locations inspected
- With the exception of \_\_\_\_\_

**Report Summary** Refer to the attached:  Field Inspection Record  Member Completion Record  Material Identification Record

**Work inspected was**  Completed  In progress  Pending approval  \_\_\_\_\_

**Issues/Problems?**  No  Yes, describe below Notified: \_\_\_\_\_ Company name: \_\_\_\_\_

**Notes/ Comments:** 1-5/8" & 1-1/8" A490 bolts

**The Work:**  WAS  WAS NOT INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE  DSA  OSHPD  CITY APPROVED DOCUMENTS

**Material Sampling:**  WAS  WAS NOT  N/A PERFORMED IN ACCORDANCE WITH THE  DSA  OSHPD  CITY APPROVED DOCUMENTS

**The Work Inspected:**  MET  DID NOT MEET THE REQUIREMENTS OF THE  DSA  OSHPD  CITY APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector:  Date: 2014-06-18

Print Name/Title: \_\_\_\_\_

CERTIFICATION#: 5283250

# FIELD INSPECTION RECORD



Page 1 of 2

DSA FILE#	
DSA APPL#	
LEA#	
OSHPD#	
PERMIT/APPL#	

Project Name:	2121 3rd st	Testing/Inspection Date(s):	2014-06-17
CEL Project#:	1027917		
Project Location:	2121 3rd Street San Francisco	Contractor:	

- | Weld/Connection Type                  |                             | Member/Joint Type      |                               |                                    | N.D.E.                         |
|---------------------------------------|-----------------------------|------------------------|-------------------------------|------------------------------------|--------------------------------|
| CP - Complete Penetration Groove Weld | HSB - High Strength SC Bolt | PC - Plate to Column   | TA - Tube Steel to Angle      | PreC - Precast Connections         | VT - Visual                    |
| PP - Partial Penetration Groove Weld  | S - Stitch Weld             | PB - Plate to Beam     | TB - Tube Steel to Beam       | TB - Tube Steel to Beam            | UT - Ultrasonic Testing        |
| FB - Flare Bevel Groove Weld          | BG - Backgouge              | PP - Plate to Plate    | TS - Tube Steel to Tube Steel | GB - Gusset Plate to Beam          | MT - Magnetic Particle Testing |
| FW - Fillet Weld                      |                             | BC - Beam to Column    | DD - Deck to Deck             | GC - Gusset to Column              | DT - Dye Penetrant Testing     |
| AS - Arc Spot Weld                    |                             | CC - Column to Column  | DB - Deck to Beam             | GB - Gusset Plate to Beam          | RT - Radiographic Testing      |
| SS - Steel Stud                       |                             | BB - Beam to Beam      | SD - Stud to Beam/Deck        | MSF/D - Metal Stud Framing/Drywall | TT - Torque Testing            |
|                                       |                             | RLS - Rebar Lap Splice | IRS - Indirect Rebar Splice   | DRS - Direct Rebar Splice          |                                |

Field Inspection

Note: Use separate line for each rejected weld. Upon reinspection, if weld is rejected, list weld as a new rejected weld.

Floor/Level	Weld/Connection Type	Member/Joint Type	Locations	Visual	NDE Type	Acc/Rej	Repaired/Reinspected	Status	Remarks
garage	Fw	Bent plate	Parking racks	Yes	Na		Na	In p	In progress

Notes/Comments: \_\_\_\_\_

The Work:  WAS  WAS NOT INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE  DSA  OSHPD  CITY APPROVED DOCUMENTS

The Work Inspected:  MET  DID NOT MEET THE REQUIREMENTS OF THE  DSA  OSHPD  CITY APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector: \_\_\_\_\_

Date: 2014-06-17

Print Name/Title: \_\_\_\_\_

CERTIFICATION#: 5283250

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**INSPECTION/TESTING REPORT**

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**Date Of Issue:** 6/12/2014

**RE:** 2013 Bolt Replacement  
1 La Avanzada Street  
San Francisco, CA 94131

**Permit** NA  
**CEL#** 1027917

**Inspection Date(s):** 6/2/2014

**Location:** Jobsite

**Report #** 0606Field

**Inspector(s):** Daniel Dorst

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**HIGH STRENGTH BOLTING**

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On the above date, our representative inspected the referenced project.

Please refer to the attached reports for details and locations of our inspection services for the above noted date.

Work inspected was in compliance with approved plans and specifications.

**CC: Enclosures (2)**

Tower Consulting, Inc. (ER)  
Sutro Tower, Inc. (ER)  
SGH, Inc. (ER)

**Reviewing Engineer: Dan Allopena, PE**





# High Strength Bolting

Project Name	<b>2013 Bolt Replacement</b>	DSA File #	
CEL Project #	<b>1027917</b>	DSA Appl #	
Project Location	<b>1 La Avanzada Street, San Francisco, CA 94131</b>	LEA #	
Contractor		OSHPD #	
Date	<b>06/02/2014</b>	Day	<b>Monday</b>
		Permit/App #	<b>NA</b>
Drawing No.		Detail No.	
		Other	

Work at:  Shop  Jobsite

**For shop inspections:**

Shop Name:

Address:

**Material Identification:**

Collected  Checked Mill Certificates

Sampled:

Reported to (Name): **Steve Lemay** Company: **Tower King II**

- Verified the use of specified high strength bolts, nuts and washers
- Verified installation equipment and bolts using a Skidmore-Wilhelm tension measuring device  Verified minimum required pretension
- Monitored installation and tightening of bolts using:
  - Turn-of-the-nut  Direct tension indicator washers  Calibrated wrench  Alternative design bolts
  - Applied inspection torque with calibrated wrench of:  A total of 10% or 2 per connection were tested

ft.-lbs. to  in. diameter high strength bolts.

ft.-lbs. to  in. diameter high strength bolts.

- Retest of loose bolts was satisfactory  Loose bolts were identified and reported to the contractor
- Refer to the attached for HSB locations inspected  With the exception of

**Report Summary** Refer to the attached:  Field Inspection Record  Member Completion Record  Material Identification Record

**Work inspected was**  Completed  In progress  Pending Approval

Issues/Problems?  Yes  No Notified:  Company name:

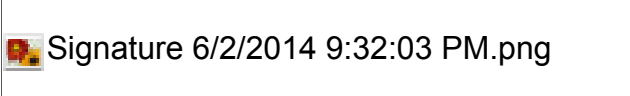
Notes/  
Comments: **Replacing corroded high strength bolts**

This Work **Was** INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE **CITY** APPROVED DOCUMENTS

The Work Inspected **Met** THE REQUIREMENTS OF THE **CITY** APPROVED DOCUMENTS

Material Sampling **N/A** PERFORMED IN ACCORDANCE WITH THE **CITY** APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector  Date **6/2/2014**

Print Name/Title **Daniel Dorst - Special Inspector**

Certification #: **ICC # 8214433**

# Field Inspection Record

Project Name **2013 Bolt Replacement**

DSA File #

CEL Project # **1027917**

DSA Appl #

Project Location **1 La Avanzada Street, San Francisco, CA 94131**

LEA #

Contractor

OSHPD #

Date **06/02/2014**

Day **Monday**

Permit/App# **NA**

Field Inspection

Note: Use separate line for each rejected weld.  
Upon reinspection, if weld is rejected, list weld as a new rejected weld.

Weld/Connection Type				Member/Joint Type				N.D.E.					
CP	Complete Penetration Groove Weld	HSB	High Strength SC Bolt	PC	Plate to Column	TA	Tube Steel to Angle	TB	Tube Steel to Beam	RLS	Rebar Lap Splice	VT	Visual
PP	Partial Penetration Groove Weld	S	Stitch Weld	DB	Plate to Beam	TS	Tube Steel to Beam	GB	Gusset Plate to Beam	IRS	Indirect Rebar Splice	UT	Ultrasonic Testing
FB	Flare Bevel Groove Weld	BG	Backgouge	IS	Plate to Plate	TS	Tube Steel to Tube Steel	GC	Gusset to Column	DRS	Direct Rebar Splice	MT	Magnetic Particle Testing
FW	Fillet Weld			BC	Beam to Column	DD	Deck to Deck					DT	Dye Penetrant Testing
AS	Arc Spot Weld			CC	Column to Column	DB	Deck to Beam					RT	Radiographic Testing
SS	Steel Stud			BB	Beam to Beam	SD	Stud to Beam/Deck					TT	Torque Testing
								PreC	Precast Connections				
								MSF/D	Metal Stud Framing/Drywall				

Level	Weld/Connection Type	Member/Joint Type	Locations	Visual	NDE Type	Accept/Reject	Repaired/Reinspected	Status	Remarks
2	HSB		Leg A - Leg B, bottom chord	Yes		Accept		complete	54-1"x3", 11-1"x2_3/4", 23-3/4"x2_3/4"
2	HSB		Leg A - Leg, middle chord	Yes		Accept		complete	17-3/4"x2_3/4"
2	HSB		Leg A - Leg, top chord	Yes		Accept		complete	7-3/4"x2_3/4", 4-1"x3", 7-1"x2_3/4"

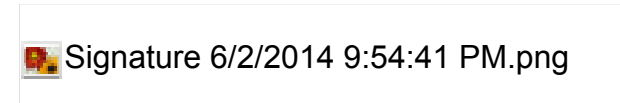
Notes/Comments:

This Work **Was** INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE **CITY** APPROVED DOCUMENTS

The Work Inspected **Met** THE REQUIREMENTS OF THE **CITY** APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector



Date **6/2/2014**

Print Name/Title **Daniel Dorst-Special Inspector**

Certification #: **ICC # 8214433**

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**INSPECTION/TESTING REPORT**

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**Date Of Issue:** 5/21/2014

**RE:** 2013 Bolt Replacement  
1 La Avanzada Street  
San Francisco, CA 94131

**Permit** NA  
**CEL#** 1027917

**Inspection Date(s):** 5/9/2014

**Location:** Jobsite

**Report #** 0509Field

**Inspector(s):** John Hornyak

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**HIGH STRENGTH BOLTING**

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On the above date, our representative inspected the referenced project.

Please refer to the attached reports for details and locations of our testing and/or inspection services for the above noted date.

Work inspected was in compliance with approved plans and specifications.

**CC: Enclosures (2)**

Tower Consulting, Inc. (ER)  
Sutro Tower, Inc. (ER)  
SGH, Inc. (ER)

**Reviewing Engineer: Chris Kavalaris, PE**





# High Strength Bolting

Project Name	<b>2013 Bolt Replacement</b>	DSA File #	
CEL Project #	<b>1027917</b>	DSA Appl #	
Project Location	<b>1 La Avanzada Street, San Francisco, CA 94131</b>	LEA #	
Contractor	<b>TCI</b>	OSHPD #	
Date	<b>05/09/2014</b>	Day	<b>Friday</b>
		Permit/App#	<b>NA</b>
Drawing No.		Detail No.	
		Other	

Work at:  Shop  Jobsite

**For shop inspections:**

Shop Name:

Address:

**Material Identification:**

Collected  Checked Mill Certificates

Sampled:

Company:

Reported to (Name):

- Verified the use of specified high strength bolts, nuts and washers
- Verified installation equipment and bolts using a Skidmore-Wilhelm tension measuring device  Verified minimum required pretension
- Monitored installation and tightening of bolts using:
  - Turn-of-the-nut  Direct tension indicator washers  Calibrated wrench  Alternative design bolts
  - Applied inspection torque with calibrated wrench of:  A total of 10% or 2 per connection were tested

ft.-lbs. to **3/4"** in. diameter high strength bolts.

ft.-lbs. to  in. diameter high strength bolts.

- Retest of loose bolts was satisfactory  Loose bolts were identified and reported to the contractor
- Refer to the attached for HSB locations inspected  With the exception of

**Report Summary** Refer to the attached:  Field Inspection Record  Member Completion Record  Material Identification Record

**Work inspected was**  Completed  In progress  Pending Approval

Issues/Problems?  Yes  No Notified:  Company name:

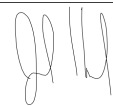
Notes/  
Comments:

This Work **Was**  INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE  APPROVED DOCUMENTS

The Work Inspected **Met**  THE REQUIREMENTS OF THE  APPROVED DOCUMENTS

Material Sampling  PERFORMED IN ACCORDANCE WITH THE  APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector 

Date **5/9/2014**

Print Name/Title **John Hornyak**

Certification #: **1058866**

# Field Inspection Record

Project Name **2013 Bolt Replacement**

DSA File #

CEL Project # **1027917**

DSA Appl #

Project Location **1 La Avanzada Street, San Francisco, CA 94131**

LEA #

Contractor **TCI**

OSHPD #

Date **05/09/2014** Day **Friday**

Permit/App # **NA**

Field Inspection

Note: Use separate line for each rejected weld.  
Upon reinspection, if weld is rejected, list weld as a new rejected weld.

Weld/Connection Type				Member/Joint Type				N.D.E.					
CP	Complete Penetration Groove Weld	HSB	High Strength SC Bolt	PC	Plate to Column	TA	Tube Steel to Angle	TB	Tube Steel to Beam	RLS	Rebar Lap Splice	VT	Visual
PP	Partial Penetration Groove Weld	S	Stitch Weld	DB	Plate to Beam	IB	Tube Steel to Beam	GB	Gusset Plate to Beam	IRS	Indirect Rebar Splice	UT	Ultrasonic Testing
FB	Flare Bevel Groove Weld	BG	Backgouge	IS	Plate to Plate	IS	Tube Steel to Tube Steel	GC	Gusset to Column	DRS	Direct Rebar Splice	MT	Magnetic Particle Testing
FW	Fillet Weld			BC	Beam to Column	DD	Deck to Deck					DT	Dye Penetrant Testing
AS	Arc Spot Weld			CC	Column to Column	DB	Deck to Beam					RT	Radiographic Testing
SS	Steel Stud			BB	Beam to Beam	SD	Stud to Beam/Deck					TT	Torque Testing
								PreC	Precast Connections				
								MSF/D	Metal Stud Framing/Drywall				

Level	Weld/Connection Type	Member/Joint Type	Locations	Visual	NDE Type	Accept/Reject	Repaired/Reinspected	Status	Remarks
2ND	HSB	BB/BC		Yes	N/A	Accept			Turn of the nut

Notes/Comments:

This Work **Was**  INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE  APPROVED DOCUMENTS

The Work Inspected **Met**  THE REQUIREMENTS OF THE  APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector



Date **5/9/2014**

Print Name/Title **John Hornyak**

Certification #: **1058866**

---

**INSPECTION/TESTING REPORT**

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**Date Of Issue:** 9/29/2014

**RE:** 2013 Bolt Replacement  
1 La Avanzada Street  
San Francisco, CA 94131

**Permit** NA  
**CEL#** 1027917

**Inspection Date(s):** 9/22/2014

**Location:** Jobsite

**Report #** 0926Field

**Inspector(s):** Calvin Andersen

---

**FIELD WELDING**

---

On the above date, our representative inspected the referenced project.

Please refer to the attached reports for details and locations of our inspection services for the above noted date.

Work inspected was in compliance with approved plans and specifications.

**CC: Enclosures (3)**

Tower Consulting, Inc. (ER)  
Sutro Tower, Inc. (ER)  
SGH, Inc. (ER)

**Reviewing Engineer: Chris Kavalaris, PE**





# Structural Steel Welding

Project Name **2013 Bolt Replacement** DSA File #

CEL Project # **1027917** DSA Appl #

Project Location **1 La Avanzada Street, San Francisco, CA 94131** LEA #

Contractor  OSHPD #

Date **09/22/2014** Day **Monday** IR #  Permit/App'l # **NA**

Drawing No. **D 2** Detail No. **1** Other

Work at:  Shop  Jobsite      Type of work:  Structural Steel

**For shop inspections:**

Shop Name:       Reported to (Name): **Steve**

Address:       Company: **tower king 11**

**Material Identification**

Collected       Checked mill certificates      Sampled:

Verified:  Welder qualification       Procedure qualification       Weld procedure specification

Visually inspected the:  In progress      Welding performed by: **1**

Completed      Qualified welders using: **stick**

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SMAW  Filler Metal Type(s) E **8018**      SAW  Filler Metal Type(s) E

FCAW  Filler Metal Type(s) E       GMAW  Filler Metal Type(s) E

Other  Filler Metal Type(s) E        Verified proper electrode storage.

---

Preheat temperature maintained  at        Maintained per WPS requirements

Maintained per AWS D1.1

**Weldments consisted of**

Groove welds       Complete penetration       Partial penetration       Flare-bevel

Fillet welds:  single-pass       multi-pass       Direct       Indirect butt splice on reinforcing steel

Other

---

For:  Base plate       Gusset plate       Connection plate       Moment plate       Plate-to-plate Splices

Stiffener plate       Reinforcing steel       Brackets       Bent plate       Beam to column connections

Other:

---

at:  Wide flange columns       Wide flange beams       Tube steel columns       Tube steel beams       Embeds

Beam to column       Girder to column       Column to column splice       Chord bar splices

Diagonal brace to        Angle to

Studs to        Other

**Metal Deck/ Studs**

Inspected on metal decking

Arc spot welds       Stitch welds       Shear studs       Button punch

# Structural Steel Welding

**Report Summary**

Refer to the attached:  Field Inspection Record     Member Completion Record     Material Identification Record

Work inspected was:  Completed     In progress     Pending approval     W.I.P. punch list

Non-compliance report was left with contractor

Items were reinspected and     Accepted     Remain in progress

See the attached     Punch list     Non-compliance    Item #

Issues/Problems?     Yes     No

Notified:

Company Name:

**Notes/Comments**

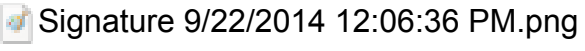
This Work  INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE  APPROVED DOCUMENTS

The Work Inspected  THE REQUIREMENTS OF THE  APPROVED DOCUMENTS

Material Sampling  PERFORMED IN ACCORDANCE WITH THE  APPROVED DOCUMENTS

CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector

 Signature 9/22/2014 12:06:36 PM.png

Date

Print Name/Title

Certification #:

# Field Inspection Record

Project Name **2013 Bolt Replacement**  
 CEL Project # **1027917**  
 Project Location **1 La Avanzada Street, San Francisco, CA 94131**  
 Contractor **Tower King 11**  
 Date **09/22/2014** Day **Monday** IR #

DSA File #   
 DSA Appl #   
 LEA #   
 OSHPD #   
 Permit/App # **NA**

Field Inspection

Note: Use separate line for each rejected weld.  
 Upon reinspection, if weld is rejected, list weld as a new rejected weld.

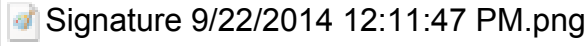
Weld/Connection Type				Member/Joint Type				N.D.E.					
CP	Complete Penetration Groove Weld	HSB	High Strength SC Bolt	PC	Plate to Column	TA	Tube Steel to Angle	TB	Tube Steel to Beam	RLS	Rebar Lap Splice	VT	Visual
PP	Partial Penetration Groove Weld	S	Stitch Weld	PB	Plate to Beam	TB	Tube Steel to Beam	GB	Gusset Plate to Beam	IRS	Indirect Rebar Splice	UT	Ultrasonic Testing
FB	Flare Bevel Groove Weld	BG	Backgouge	PP	Plate to Plate	TS	Tube Steel to Tube Steel	GC	Gusset to Column	DRS	Direct Rebar Splice	MT	Magnetic Particle Testing
FW	Fillet Weld			BC	Beam to Column	DD	Deck to Deck					DT	Dye Penetrant Testing
AS	Arc Spot Weld			CC	Column to Column	DB	Deck to Beam					RT	Radiographic Testing
SS	Steel Stud			BB	Beam to Beam	SD	Stud to Beam/Deck					TT	Torque Testing
								PreC	Precast Connections				
								MSF/D	Metal Stud Framing/Drywall				

Level	Weld/Connection Type	Member/Joint Type	Locations	Visual	NDE Type	Accept/Reject	Repaired/Reinspected	Status	Remarks
2	FW	PC	Column B 30 ft below level 2	Yes	N/A	Accept		comp	1. plate. 5/16. weld

Notes/Comments: **Welder Marcus Goffena 7783**

This Work **Was** INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE **CITY** APPROVED DOCUMENTS  
 The Work Inspected **Met** THE REQUIREMENTS OF THE **CITY** APPROVED DOCUMENTS

CC: Project Architect  
 Structural Engineer  
 Project Inspector  
 DSA Regional Office  
 School District

Signature of Special Inspector  Date **9/22/2014**

Print Name/Title **Calvin Andersen**

Certification #: **5280698**





CONSOLIDATED ENGINEERING  
LABORATORIES

8/25/2014

Sutro Tower, Inc. (E)  
Eric Dausman  
1 La Avanzada Street  
San Francisco, CA 94131

**RE: 2013 Bolt Replacement  
1 La Avanzada Street  
San Francisco, CA 94131**

**Inspection Date: 08/12/14  
Location: Jobsite  
Inspector: J. Sigmon  
Report #: 0815FieldA**

**CEL#: 1027917**

**NDE (MT) INSPECTION REPORT**

On the above date, our representative inspected the referenced project.

Please refer to the attached report for details and locations of our testing and/or inspection services for the above noted date.

Note: One (1) MT reject at column web only at Leg A/column B (2 of 3). In progress.

Work final inspected was in compliance with approved plans and specifications except as noted.

**REVIEWING ENGINEER: CHRIS KAVALARIS, R.C.E.**

CC:  
Sutro Tower, Inc. (E)  
SGH, Inc. (E)

Tower Consulting, Inc. (E)

Enclosure (1)



All reports are submitted as the confidential property of our clients. Publication of statements, conclusions, or extracts is reserved pending our written approval.



DSA FILE#	
DSA APPL#	
LEA#	
OSHPD#	
PERMIT/APPL#	

# STRUCTURAL STEEL - WELDING/NDE

Page 1 of 1

Project Name:	<b>2013 BOLT REPLACEMENT</b>	Testing/Inspection Date(s): <b>2014-08-12</b>
CEL Project#:	<b>1027917</b>	
Project Location:	<b>1 LA AVANZADA STREET, SAN FRANCISCO</b>	
Contractor:		

Work at:  Shop  Jobsite      Type of work:  Structural Steel  NDT

**For shop inspections:**

Shop Name: \_\_\_\_\_

Address: \_\_\_\_\_

Reported to (Name): **Terry/214-215-6631** Company: \_\_\_\_\_

**NDE (UT-MT-PT)** Performed:  Ultrasonic  Magnetic particle  PT Exams on  Complete  Partial penetration  Fillet welds

NDT testing was performed at: 18 connections with a total of 44 welds inspected with 1 rejectable indications.

Rejectable indications were detected at: \_\_\_\_\_

\_\_\_\_\_ retests were performed on repaired welds and \_\_\_\_\_ rejectable indications were detected.

Retest of repaired welds was performed at: \_\_\_\_\_

Piece No. / Locations	NDE Type	Acc/Rej	Repaired/ Reinspected	Status	Remarks
Leg A / Column B ( 1 of 3 )	MT	Accept	-----	Complete	C-BP & 4 gusset - 12 welds- 5 connection
Leg A/ Column B ( 2 of 3 )	MT	Reject		In Progress	Column Web only
Leg A/ Column B ( 3 of 3 )	MT	Accept	-----	Complete	2P-BP-20 welds - 4 and 4 connection
Leg A/ Column B (2 of 3 )	Mt	Accept		In Progress	C-BP & 4 gusset - 11 welds ACC/ 1 REJ 5 connection

**The Work:**  WAS  WAS NOT INSPECTED IN ACCORDANCE WITH THE REQUIREMENTS OF THE  DSA  OSHPD  CITY APPROVED DOCUMENTS

**The Work Inspected:**  MET  DID NOT MEET THE REQUIREMENTS OF THE  DSA  OSHPD  CITY APPROVED DOCUMENTS

**The Material Tested:**  MET  DID NOT MEET THE REQUIREMENTS OF THE  DSA  OSHPD  CITY APPROVED DOCUMENTS

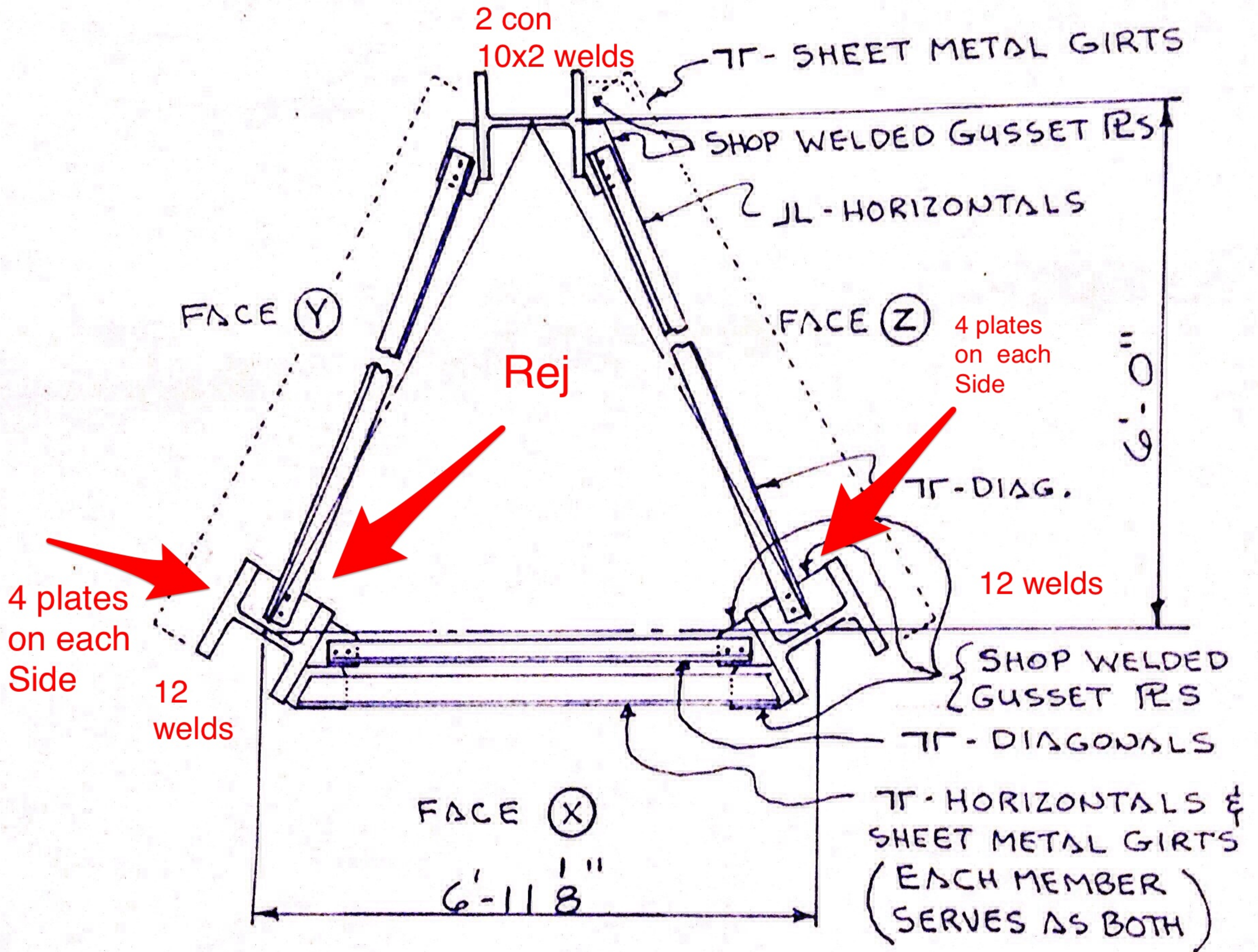
CC: Project Architect  
Structural Engineer  
Project Inspector  
DSA Regional Office  
School District

Signature of Special Inspector:  Date: **2014-08-12**

Print Name/Title: **Josefina Sigmon**

CERTIFICATION#: \_\_\_\_\_ Page 67 of 75





TYPICAL LEG DETAIL

Leg A/ Col B



**LOAD TEST RESULTS  
FOR STRANDS AND GUY WIRES**



**GUY TENSIONS DETERMINED BY THE DIRECT METHOD**

**977' SELF SUPPORTED TOWER, SAN FRANCISCO (SUTRO), CA**

Date: 8-4-14 thru 8-12-14  
 Weather Conditions: Sunny, Calm, 65 degrees  
 T = Measured Tension at 65 degrees (kips)  
 Td = Design Tension at 65 degrees (kips)

Less than 5% out of tolerance is acceptable

<b>STACK "A"</b>				
Guy Location	Guy Size	T (kips)	Td (kips)	% out of Tolerance
1A-AR	HPTG 130000	29.30	28.00	4.6
1A-AL	HPTG 130000	29.30	28.00	4.6
1A-BR	HPTG 130000	29.30	28.00	4.6
1A-BL	HPTG 130000	29.30	28.00	4.6
1A-CR	HPTG 130000	29.30	28.00	4.6
1A-CL	HPTG 130000	29.30	28.00	4.6
1A-DR	HPTG 130000	29.30	28.00	4.6
1A-DL	HPTG 130000	29.30	28.00	4.6
2A-AR	HPTG 130000	29.30	28.00	4.6
2A-AL	HPTG 130000	29.30	28.00	4.6
2A-BR	HPTG 130000	29.30	28.00	4.6
2A-BL	HPTG 130000	29.30	28.00	4.6
2A-CR	HPTG 130000	29.30	28.00	4.6
2A-CL	HPTG 130000	29.30	28.00	4.6
2A-DR	HPTG 130000	29.30	28.00	4.6
2A-DL	HPTG 130000	29.30	28.00	4.6
3A-AR	HPTG 130000	29.30	28.00	4.6
3A-AL	HPTG 130000	29.30	28.00	4.6
3A-BR	HPTG 130000	29.30	28.00	4.6
3A-BL	HPTG 130000	29.30	28.00	4.6
3A-CR	HPTG 130000	29.30	28.00	4.6
3A-CL	HPTG 130000	29.30	28.00	4.6
3A-DR	HPTG 130000	29.30	28.00	4.6
3A-DL	HPTG 130000	29.30	28.00	4.6



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**977' SELF SUPPORTED TOWER  
 SAN FRANCISCO, CA  
 SUTRO**

Sheet No.	<b>A-1</b>
Project No.	14.082.001
Date :	
Scale:	None

**GUY TENSIONS DETERMINED BY THE DIRECT METHOD**

**977' SELF SUPPORTED TOWER, SAN FRANCISCO (SUTRO), CA**

Date: 8-4-14 thru 8-12-14

Weather Conditions: Sunny, Calm, 65 degrees

T = Measured Tension at 65 degrees (kips)

Td = Design Tension at 65 degrees (kips)

Less than 5% out of tolerance is acceptable

<b>STACK "B"</b>				
Guy Location	Guy Size	T (kips)	Td (kips)	% out of tolerance
1B-AR	HPTG 130000	29.30	28.00	4.6
1B-AL	HPTG 130000	29.30	28.00	4.6
1B-BR	HPTG 130000	29.30	28.00	4.6
1B-BL	HPTG 130000	29.30	28.00	4.6
1B-CR	HPTG 130000	29.30	28.00	4.6
1B-CL	HPTG 130000	29.30	28.00	4.6
1B-DR	HPTG 130000	29.30	28.00	4.6
1B-DL	HPTG 130000	29.30	28.00	4.6
2B-AR	HPTG 130000	29.30	28.00	4.6
2B-AL	HPTG 130000	29.30	28.00	4.6
2B-BR	HPTG 130000	29.30	28.00	4.6
2B-BL	HPTG 130000	29.30	28.00	4.6
2B-CR	HPTG 130000	29.30	28.00	4.6
2B-CL	HPTG 130000	29.30	28.00	4.6
2B-DR	HPTG 130000	29.30	28.00	4.6
2B-DL	HPTG 130000	29.30	28.00	4.6
3B-AR	HPTG 160000	37.60	36.00	4.4
3B-AL	HPTG 160000	37.60	36.00	4.4
3B-BR	HPTG 160000	37.60	36.00	4.4
3B-BL	HPTG 160000	37.60	36.00	4.4
3B-CR	HPTG 160000	37.60	36.00	4.4
3B-CL	HPTG 160000	37.60	36.00	4.4
3B-DR	HPTG 160000	37.60	36.00	4.4
3B-DL	HPTG 160000	37.60	36.00	4.4
4B-AR	HPTG 130000	29.30	28.00	4.6
4B-AL	HPTG 130000	29.30	28.00	4.6
4B-BR	HPTG 130000	29.30	28.00	4.6
4B-BL	HPTG 130000	29.30	28.00	4.6
4B-CR	HPTG 130000	29.30	28.00	4.6
4B-CL	HPTG 130000	29.30	28.00	4.6
4B-DR	HPTG 130000	29.30	28.00	4.6
4B-DL	HPTG 130000	29.30	28.00	4.6



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**977' SELF SUPPORTED TOWER  
SAN FRANCISCO, CA  
SUTRO**

Sheet No.	<b>A-2</b>
Project No.	14.082.001
Date :	
Scale:	None

**GUY TENSIONS DETERMINED BY THE DIRECT METHOD**

**977' SELF SUPPORTED TOWER, SAN FRANCISCO (SUTRO), CA**

Date: 8-4-14 thru 8-12-14  
 Weather Conditions: Sunny, Calm, 65 degrees  
 T = Measured Tension at 65 degrees (kips)  
 Td = Design Tension at 65 degrees (kips)

Less than 5% out of tolerance is acceptable

<b>STACK "C"</b>				
Guy Location	Guy Size	T (kips)	Td (kips)	% out of Tolerance
1C-AR	HPTG 130000	29.30	28.00	4.6
1C-AL	HPTG 130000	29.30	28.00	4.6
1C-BR	HPTG 130000	29.30	28.00	4.6
1C-BL	HPTG 130000	29.30	28.00	4.6
1C-CR	HPTG 130000	29.30	28.00	4.6
1C-CL	HPTG 130000	29.30	28.00	4.6
1C-DR	HPTG 130000	29.30	28.00	4.6
1C-DL	HPTG 130000	29.30	28.00	4.6
2C-AR	HPTG 130000	29.30	28.00	4.6
2C-AL	HPTG 130000	29.30	28.00	4.6
2C-BR	HPTG 130000	29.30	28.00	4.6
2C-BL	HPTG 130000	29.30	28.00	4.6
2C-CR	HPTG 130000	29.30	28.00	4.6
2C-CL	HPTG 130000	29.30	28.00	4.6
2C-DR	HPTG 130000	29.30	28.00	4.6
2C-DL	HPTG 130000	29.30	28.00	4.6
3C-AR	HPTG 130000	29.30	28.00	4.6
3C-AL	HPTG 130000	29.30	28.00	4.6
3C-BR	HPTG 130000	29.30	28.00	4.6
3C-BL	HPTG 130000	29.30	28.00	4.6
3C-CR	HPTG 130000	29.30	28.00	4.6
3C-CL	HPTG 130000	29.30	28.00	4.6
3C-DR	HPTG 130000	29.30	28.00	4.6
3C-DL	HPTG 130000	29.30	28.00	4.6



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**977' SELF SUPPORTED TOWER  
 SAN FRANCISCO, CA  
 SUTRO**

Sheet No.	<b>A-3</b>
Project No.	14.082.001
Date :	
Scale:	None



**MAIN GUY TENSIONS DETERMINED BY THE DIRECT METHOD**

**977' SELF SUPPORTED TOWER, SAN FRANCISCO (SUTRO), CA**

Date: 8-4-14 thru 8-12-14

Weather Conditions: Sunny, Calm, 65 degrees

T = Measured Tension at 65 degrees (kips)

Td = Design Tension at 65 degrees (kips)

Less than 5% out of tolerance is acceptable

<b>LEVEL 1</b>				
Guy Location	Guy Size	T (kips)	Td (kips)	% out of Tolerance
A-B INNER	3" BS	270.02	270.00	0.0
A-B OUTER	3" BS	270.02	270.00	0.0
A-C INNER	3" BS	259.86	270.00	-3.8
A-C OUTER	3" BS	267.99	270.00	-0.7
B-A INNER	3" BS	270.02	270.00	0.0
B-A OUTER	3" BS	270.02	270.00	0.0
B-C INNER	3" BS	267.99	270.00	-0.7
B-C OUTER	3" BS	263.93	270.00	-2.2
C-A INNER	3" BS	259.86	270.00	-3.8
C-A OUTER	3" BS	267.99	270.00	-0.7
C-B INNER	3" BS	267.99	270.00	-0.7
C-B OUTER	3" BS	263.93	270.00	-2.2
<b>LEVEL 2</b>				
Guy Location	Guy Size	T (kips)	Td (kips)	% out of Tolerance
A-B INNER	3" BS	263.93	270.00	-2.2
A-B OUTER	3" BS	267.99	270.00	-0.7
A-C INNER	3" BS	270.02	270.00	0.0
A-C OUTER	3" BS	267.99	270.00	-0.7
B-A INNER	3" BS	263.93	270.00	-2.2
B-A OUTER	3" BS	267.99	270.00	-0.7
B-C INNER	3" BS	263.93	270.00	-2.2
B-C OUTER	3" BS	267.99	270.00	-0.7
C-A INNER	3" BS	270.02	270.00	0.0
C-A OUTER	3" BS	267.99	270.00	-0.7
C-B INNER	3" BS	263.93	270.00	-2.2
C-B OUTER	3" BS	267.99	270.00	-0.7



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**977' SELF SUPPORTED TOWER  
SAN FRANCISCO, CA  
SUTRO**

Sheet No.	<b>A-4</b>
Project No.	14.082.001
Date :	
Scale:	None

**MAIN GUY TENSIONS DETERMINED BY THE DIRECT METHOD**

**977' SELF SUPPORTED TOWER, SAN FRANCISCO (SUTRO), CA**

Date: 8-4-14 thru 8-12-14

Weather Conditions: Sunny, Calm, 65 degrees

T = Measured Tension at 65 degrees (kips)

Td = Design Tension at 65 degrees (kips)

Less than 5% out of tolerance is acceptable

<b>LEVEL 3</b>				
Guy Location	Guy Size	T (kips)	Td (kips)	% out of Tolerance
A-B INNER	2.5" BS	188.81	190.00	-0.6
A-B OUTER	2.5" BS	188.81	190.00	-0.6
A-C INNER	2.5" BS	186.78	190.00	-1.7
A-C OUTER	2.5" BS	190.84	190.00	0.4
B-A INNER	2.5" BS	188.81	190.00	-0.6
B-A OUTER	2.5" BS	188.81	190.00	-0.6
B-C INNER	2.5" BS	190.84	190.00	0.4
B-C OUTER	2.5" BS	184.75	190.00	-2.8
C-A INNER	2.5" BS	190.84	190.00	0.4
C-A OUTER	2.5" BS	190.84	190.00	0.4
C-B INNER	2.5" BS	190.84	190.00	0.4
C-B OUTER	2.5" BS	184.75	190.00	-2.8
<b>LEVEL 4</b>				
Guy Location	Guy Size	T (kips)	Td (kips)	% out of Tolerance
A-B INNER	2.5" BS	192.87	190.00	1.5
A-B OUTER	2.5" BS	190.84	190.00	0.4
A-C INNER	2.5" BS	190.84	190.00	0.4
A-C OUTER	2.5" BS	190.84	190.00	0.4
B-A INNER	2.5" BS	192.87	190.00	1.5
B-A OUTER	2.5" BS	190.84	190.00	0.4
B-C INNER	2.5" BS	188.81	190.00	-0.6
B-C OUTER	2.5" BS	188.81	190.00	-0.6
C-A INNER	2.5" BS	190.84	190.00	0.4
C-A OUTER	2.5" BS	190.84	190.00	0.4
C-B INNER	2.5" BS	188.81	190.00	-0.6
C-B OUTER	2.5" BS	188.81	190.00	-0.6



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**977' SELF SUPPORTED TOWER  
SAN FRANCISCO, CA  
SUTRO**

Sheet No.	<b>A-5</b>
Project No.	14.082.001
Date :	
Scale:	None

**MAIN GUY TENSIONS DETERMINED BY THE DIRECT METHOD**

**977' SELF SUPPORTED TOWER, SAN FRANCISCO (SUTRO), CA**

Date: 8-4-14 thru 8-12-14  
 Weather Conditions: Sunny, Calm, 65 degrees  
 T = Measured Tension at 65 degrees (kips)  
 Td = Design Tension at 65 degrees (kips)

Less than 5% out of tolerance is acceptable

<b>LEVEL 5</b>				
Guy Location	Guy Size	T (kips)	Td (kips)	% out of Tolerance
A-B INNER	1.5" BS	67.36	70.00	-3.8
A-B OUTER	1.5" BS	70.17	70.00	0.2
A-C INNER	1.5" BS	66.66	70.00	-4.8
A-C OUTER	1.5" BS	66.66	70.00	-4.8
B-A INNER	1.5" BS	67.36	70.00	-3.8
B-A OUTER	1.5" BS	70.17	70.00	0.2
B-C INNER	1.5" BS	67.36	70.00	-3.8
B-C OUTER	1.5" BS	67.36	70.00	-3.8
C-A INNER	1.5" BS	67.36	70.00	-3.8
C-A OUTER	1.5" BS	66.66	70.00	-4.8
C-B INNER	1.5" BS	66.66	70.00	-4.8
C-B OUTER	1.5" BS	67.36	70.00	-3.8



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**977' SELF SUPPORTED TOWER  
 SAN FRANCISCO, CA  
 SUTRO**

Sheet No.	<b>A-6</b>
Project No.	14.082.001
Date :	
Scale:	None